

Application No.: 10/628,510  
Art Unit: 3618  
Examiner: Frank Bennett VANAMAN

**IN THE TITLE:**

Please amend the title as follows:

~~TWO-WAY~~ TWO-WAY CASTER BENCHES BENCH

**IN THE SPECIFICATION:**

**Page 1**, amend paragraph 2, as follows:

Work-related chairs of the prior art are for facilitating working under unusual situations, such as ~~the~~ maintenance work under vehicles or machines. To fit into these situations, they are designed to be a flat bench. There is however another type of work-related chairs for people to step on. In this case, the chairs are ~~design~~ designed to be of an upright configuration. Since the conventional work-related chairs are either a lying bench or a stepping chair, a work place sometimes has to be provided with these two types of chairs, which ~~wastes~~ waste available workspace ~~as well as increases~~ the and increase production cost.

**Page 1**, amend paragraph 3 (bridging pages 1 and 2), as follows:

Accordingly, the primary objective of the present invention is to provide a two-way caster bench that is convertible between a sitting configuration and a lying configuration. It is composed of a front chair frame, a middle chair frame and a rear chair frame. The front chair frame is a U-shaped frame having a predetermined number of casters installed underneath. The free ends of the U-shaped frame are pivotally connected with the middle chair frame. The middle chair frame is composed of two U-shaped frames connected by a pair of connecting bars, with the free ends of the frames facing outwardly. One U-shaped frame is for ~~[[a]]~~ pivotal connection to the front chair frame. Another U-shaped frame is for ~~[[a]]~~ pivotal connection to the rear chair frame. The rear chair frame is also a U-shaped frame having a predetermined number of casters installed underneath. The bottom of the rear U-shaped frame, close to the free ends thereof, is provided with a transverse bar for supporting the middle chair frame ~~as after~~ the middle chair frame is folded toward the rear chair frame. Each of the chair frames is provided with a cushion.

**Page 2**, amend the first full paragraph, as follows:

The secondary objective of the present invention is to provide a two-way caster bench, wherein a stopper is installed at each of the pivoting ~~places~~ points between the front chair frame and the middle chair frame, ~~so as~~ to control the folding angle between the front chair frame and the middle chair frame.

**Page 2**, amend paragraph 2, as follows:

It is a further objective of the present invention ~~that to provide~~ a locating device is mounted on one of the pivoting ~~places~~ points between the rear chair frame and the middle chair frame for locking the middle chair frame in its folded configuration, ~~as the device being~~ defined by the middle chair frame being supported by the supporting bar of the rear chair frame. The locating device assures the safety of the two-way caster bench.

**Page 3**, amend paragraph 3, as follows:

Fig. 4 is a ~~lateral~~ left side elevational view of the present invention.

**Page 3**, amend paragraph 7, as follows:

Fig. 8 is a ~~diagram~~ cross-sectional view showing the action of the stopper of the present invention.

**Page 3**, amend paragraph 8, as follows:

Fig. 9 is a ~~lateral~~ partial left side elevational view of the locating device of the present invention.

**Page 3**, amend paragraph 9, as follows:

Fig. 10 is a ~~diagram~~ partial left side elevational view showing the action of the locating device of the present invention.

**Page 3**, amend paragraph 12, as follows:

Referring to Fig. 1 and Fig. 2, the present invention ~~as is~~ is a two-way caster bench which mainly includes a front chair frame 1, a middle chair frame 2 and a rear chair frame 3.

**Page 3**, amend paragraph 13 (bridging pages 3 and 4), as follows:

Referring to Fig. 2, the front chair frame 1 is a U-shaped frame made by folding a single bar or welding a number of bars together, in which two casters 11 are installed ~~on~~ at two pre-selected locations in the front lateral portion thereof. Each of the free ends of lateral bars 12 of the U-shaped frame is provided with a pivot hole 13 which goes through the lateral bars in a direction parallel to the central transverse bar of the U-shaped frame. A cushion 14 is mounted on the upper side of the front chair frame 1.

**Page 4**, amend the first full paragraph, as follows:

Referring to Fig. 2, the middle chair frame 2 mainly includes a long U-shaped frame 21 and a short U-shaped frame 22, each made by folding a single bar or welding a number of bars together. ~~Two U-shaped~~ The long and short U-shaped frames, placed back to back with the free ends of the their longer and shorter lateral bars facing outwardly, are connected by a pair of connecting bars 23 whose two ends are respectively welded onto the central transverse bars 211 and 221. Each of the lateral bars 212 of the ~~long~~ short U-shaped frame 21 is provided with a pivot hole 213 on the

lateral side thereof. Each of the lateral bars 222 of the long U-shaped frame 22 is provided with a pivot hole 223. A cushion 24 is mounted on the upper side of the pair of connecting bars 23.

**Page 4**, amend paragraph 2, as follows:

Referring to Fig. 2, the rear chair frame 3 is a U-shaped frame made by folding a single bar or welding a number of bars together, the lateral side of each of two lateral bars 31, ~~of which~~ is each provided with a pivot hole 311 going through the bar. A supporting bar 32 is transversely mounted in the front portion of the U-shaped frame, underneath the lateral bars 31 thereof. At least one supporting plate 33 is mounted in the middle portion of the U-shaped frame underneath the lateral bars 31. A supporting plate 34 is further mounted underneath the rear end of the U-shaped frame. A cushion 35 is mounted on the upper ~~side~~ sides of the supporting bar 32, the supporting plates 33 and the supporting plate 34. Each of the front and rear ends of the lateral bars 31 is provided with a caster 36 ~~underneath the rear chair frame 3 on~~ at a pre-selected location. The rear chair frame 3 thus has a total of four casters 36, which facilitate free ~~movements~~ movement of the rear chair frame 3 on the ground.

**Page 5**, amend the first full paragraph, as follows:

Referring to Fig. 1, Fig. 3 and Fig. 4, in order to achieve a rotary mechanism for the front chair frame 1, the lateral bars 12 of the front chair frame 1 are placed between the short U-shaped frame 22 of the middle chair frame 2, and a pivoting shaft 4 is inserted through pivot holes 13 and 223. To achieve a rotary mechanism for the middle chair frame 2, the rear chair frame 3 and the long U-shaped frame 21 of the middle chair frame 2 are coupled by inserting a pivoting shaft 5 through pivot holes 311 and 213. Referring to Fig. 5, to achieve a sitting configuration, the middle chair frame 2 is folded up, and then the lateral bars 212 of the long U-shaped frame 21 are supported

against the supporting bar 32 of the rear chair frame 3 and the lateral bars 12 of the front chair frame 1 are supported against the central transverse bar 221 of the shorter U-shaped frame 22 of the middle chair frame 2.

**Page 5**, amend paragraph 2 (bridging pages 5 and 6), as follows:

Referring to Fig 6, to control the angle between the front chair frame 1 and the middle chair frame 2, a stopper 6 is installed at each of the pivoting places where the pivoting shaft 4, the pivot hole 223 and the pivot hole 13 are connected. The stopper 6 is composed of an upper ring stop 61 and a lower ring stop 62, the upper ring stop 61 is mounted in the upper rim portion around the pivot hole 13 on the outer side of a lateral bars 12 of the front chair frame 1, extending over a predetermined angle (about 113 degrees)[[:]], and the lower ring stop 62 is mounted in the lower rim portion around the pivot hole 223 on the inner side of a lateral bars 212 of the short U-shaped frame 22, extending over a predetermined angle (about 113 degrees). Referring to Fig. 7, to maintain the flat configuration of the front chair frame 1 and the middle chair frame 2, the terminal faces A of the upper ring stop 61 and the lower ring stop 62 of a stopper 6 are held against each other in the combined structure of the pivoting shaft 4, pivot hole 223 and pivot hole 13. Referring Fig. 8, as the front chair frame 1 and the middle chair frame 2 are folded to form an upright configuration which is maintained by the lateral bars 12 of the front chair frame 1 being supported against the central transverse bar 221 of the shorter U-shaped frame 22 of the middle chair frame 2, and the upper ring stop 61 and the lower ring stop 62 are driven to rotate ~~till~~ until the terminal faces B thereof are brought against each other, ~~thereby~~ and a proper sitting angle of the bench is ~~maintained~~ stabilized by the stoppers 6.

**Page 6**, amend the first full paragraph, as follows:

Referring to Fig. 2, a locating device 7 is installed at one of the pivoting places

where the pivoting shaft 5, the pivot hole 311 and the pivot hole 213 are connected. The locating device 7 is composed of a pin hole 71, a pin hole 72, a locking ring 73 and ~~a locating pin 74; the~~ The pin hole 71 is located on a predetermined location near the pivot hole 311 on a lateral bar 31 of the rear chair frame 3~~[[;]]~~, the pin hole 72 is located on a predetermined location near the pivot hole 213 on a corresponding lateral bar 212 of the long U-shaped frame 21~~[[;]]~~ and the locking ring 73 is installed on a predetermined location on the bottom face of a lateral bar 212 around the pin hole 72. To ~~main~~ maintain the flat configuration of the middle chair frame 2 and the rear chair frame 3, the locating pin 74 is inserted through both the pin hole 71 and the pin hole 72, as shown in Fig. 2 and Fig. 9. Referring to Fig. 10, as the middle chair frame 2 is folded and the lateral bars 212 of the long U-shaped frame 21 are supported against the supporting bar 32 of the rear chair frame 3, the locking ring 73 is actuated to rotate accordingly so that the locating pin 74 is relocated ~~to be~~ in the pin hole 71 and the locking ring 73. To assist the supporting bar 32 supporting the folded middle chair frame 2, the locating device 7 provides a locking mechanism for stabilizing the sitting configuration of the bench, as shown in Fig. 5.

**Page 7**, amend the first full paragraph, as follows:

Referring to Fig. 11 and Fig. 12, the locating pin 74 of the locating device 7 includes a pin 741, a fixing cap 742, a resilient component 743 and a ring puller 744. The ring puller 744 goes through the rear end of the pin 741. The resilient component 743 is slipped on the pin 741 and confined by a fixing cap 742 that is screwed onto the front end of the pin 741. When the locating pin 74 is located in the pin hole 71 and the pin hole 72, the fixing cap 742 is retained in ~~r:he~~ the pin hole 72, and the rear end of the resilient component 743 is held against the inner wall of the pin hole 71. By pulling the ring puller 744, the fixing cap 742 may be departed from the pin hole 72 and relocated into the locking ring 73.